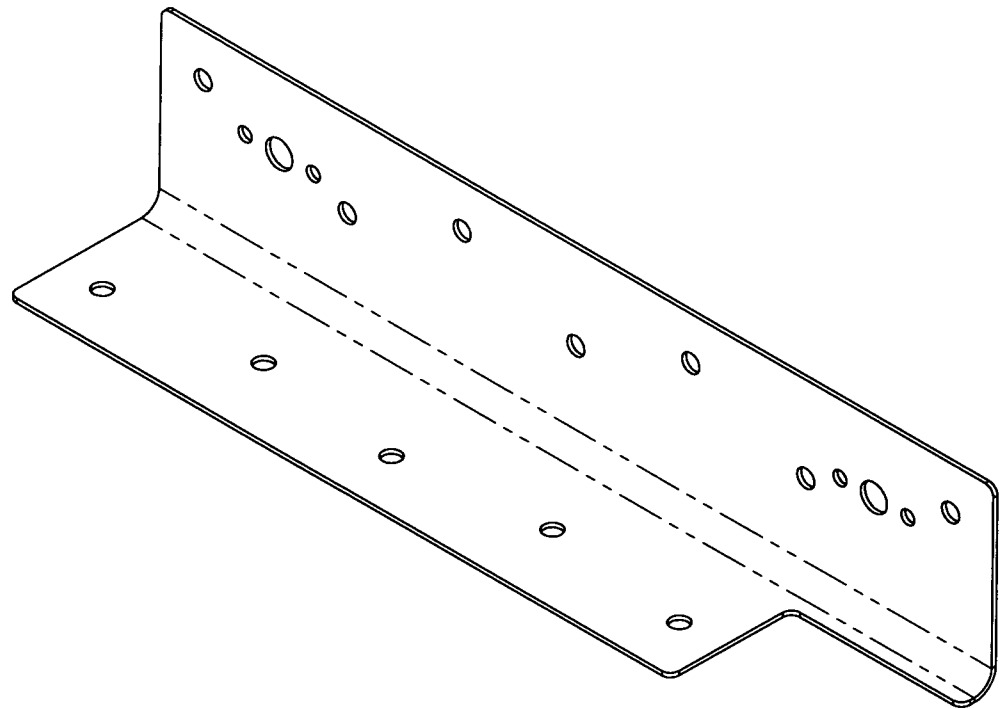
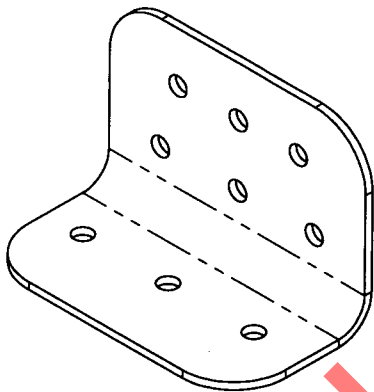


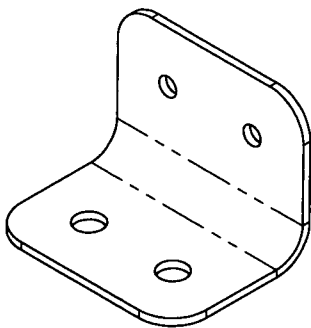
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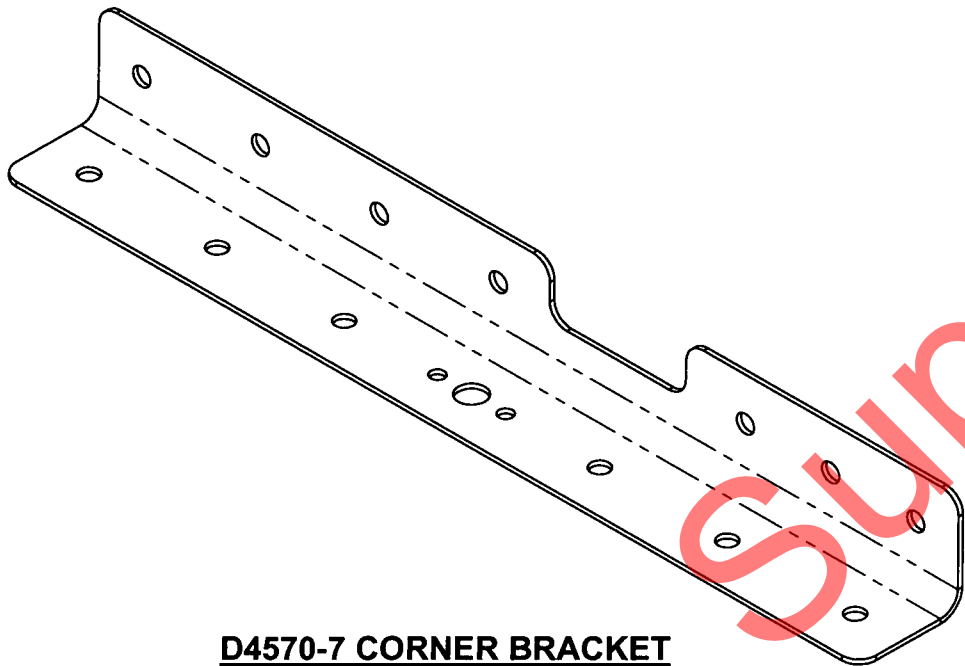
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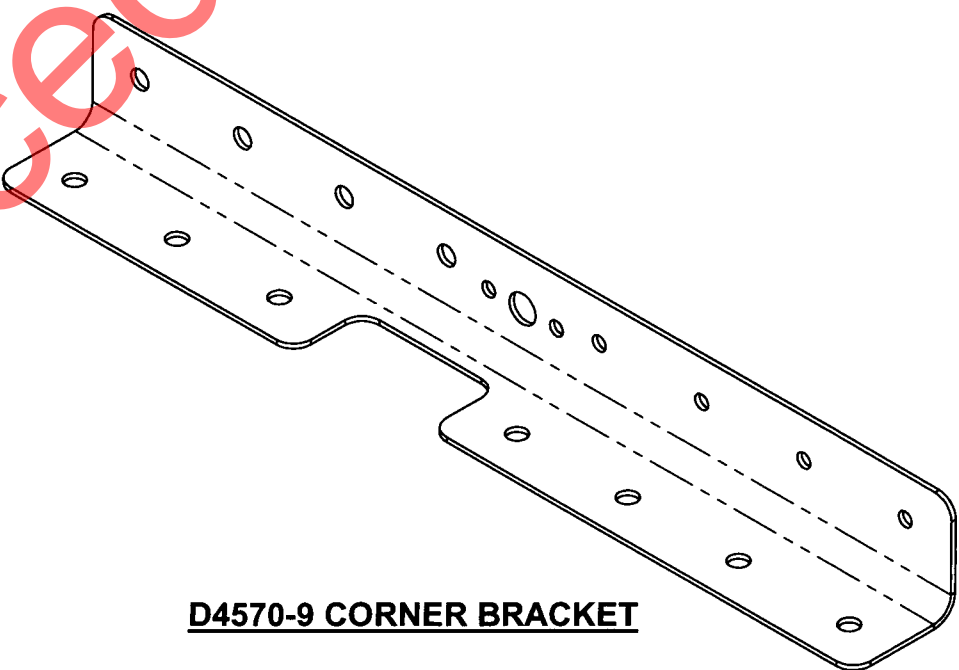
D4570-3 BRACKET



D4570-5 BRACKET







D4570-7 CORNER BRACKET

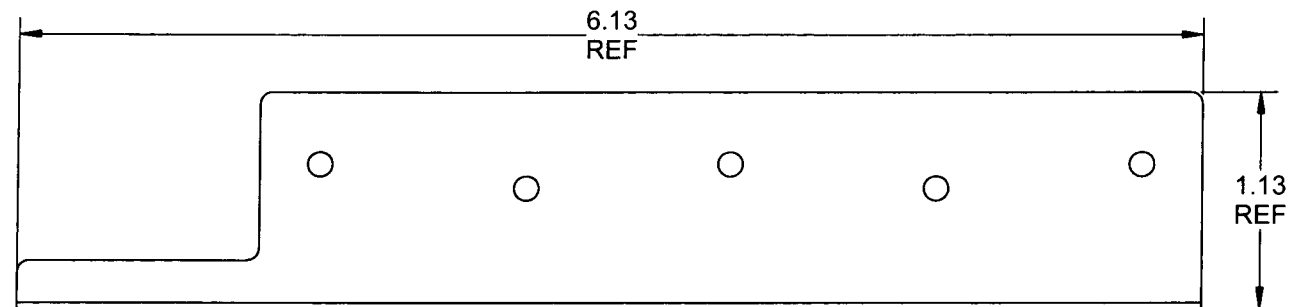


D4570-9 CORNER BRACKET

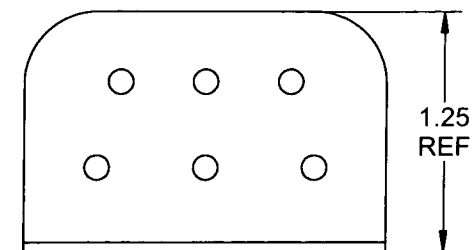
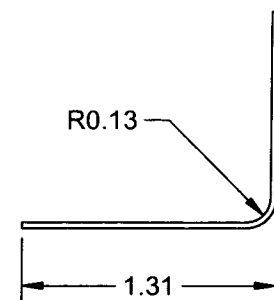
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- NOTES:**
- 1) MATERIAL-1: MAKE FROM D4570-XF
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT -1: 0.04 lbs
-3: 0.02 lbs
-5: 0.01 lbs
-7: 0.03 lbs
-9: 0.02 lbs

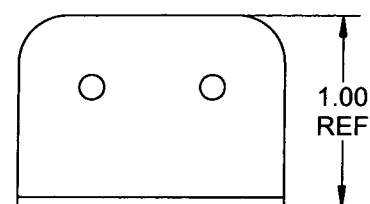
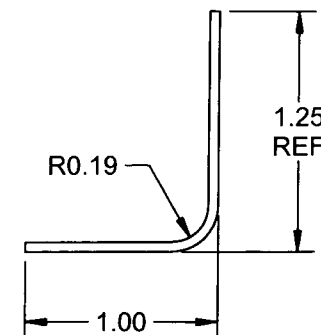
A	NEW ISSUE	AJS	12.03.02	
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4570	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		MISC. BRACKETS BELL DOOR	NTS	
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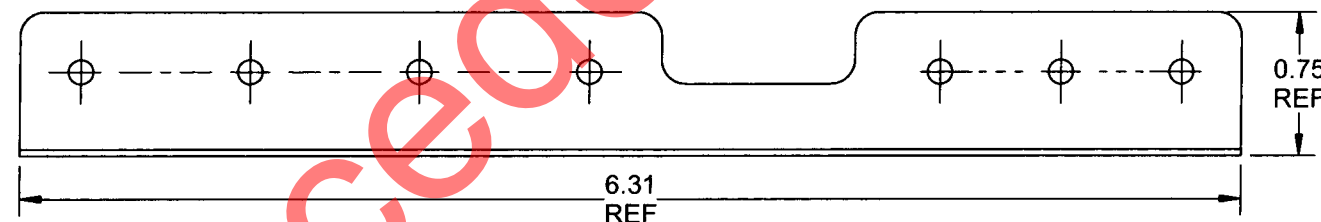
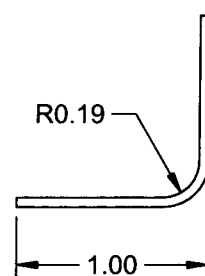
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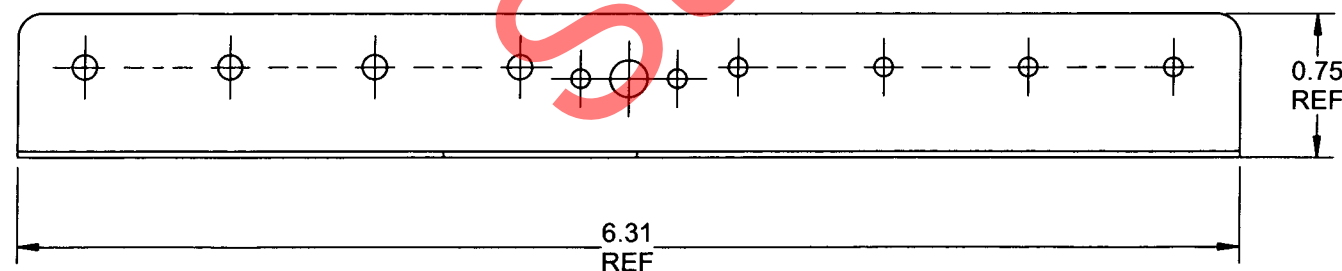
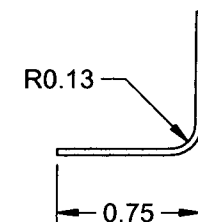
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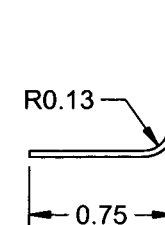
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D4570-7 CORNER BRACKET

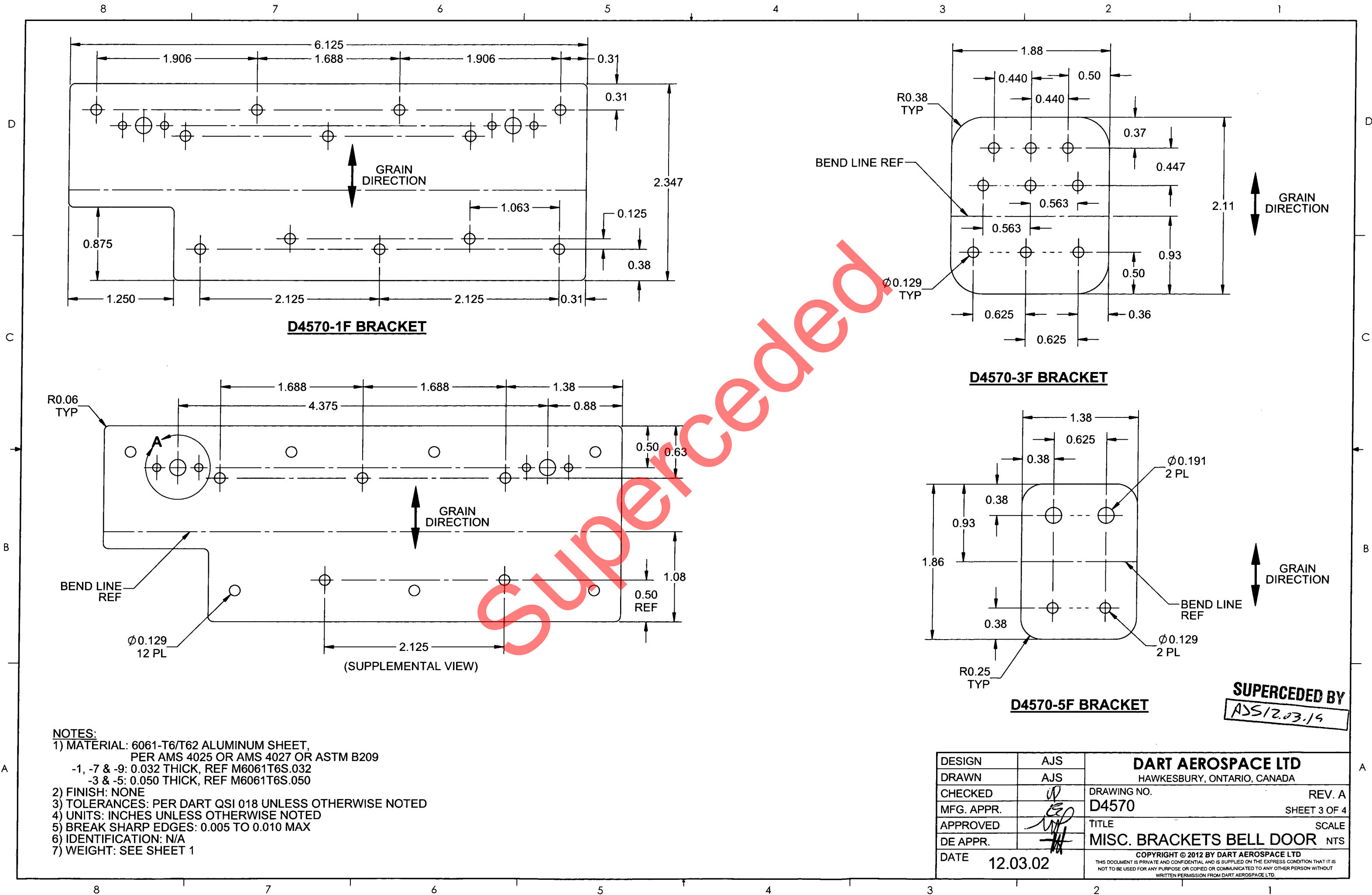


D4570-9 CORNER BRACKET



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D4570-1F BRACKET

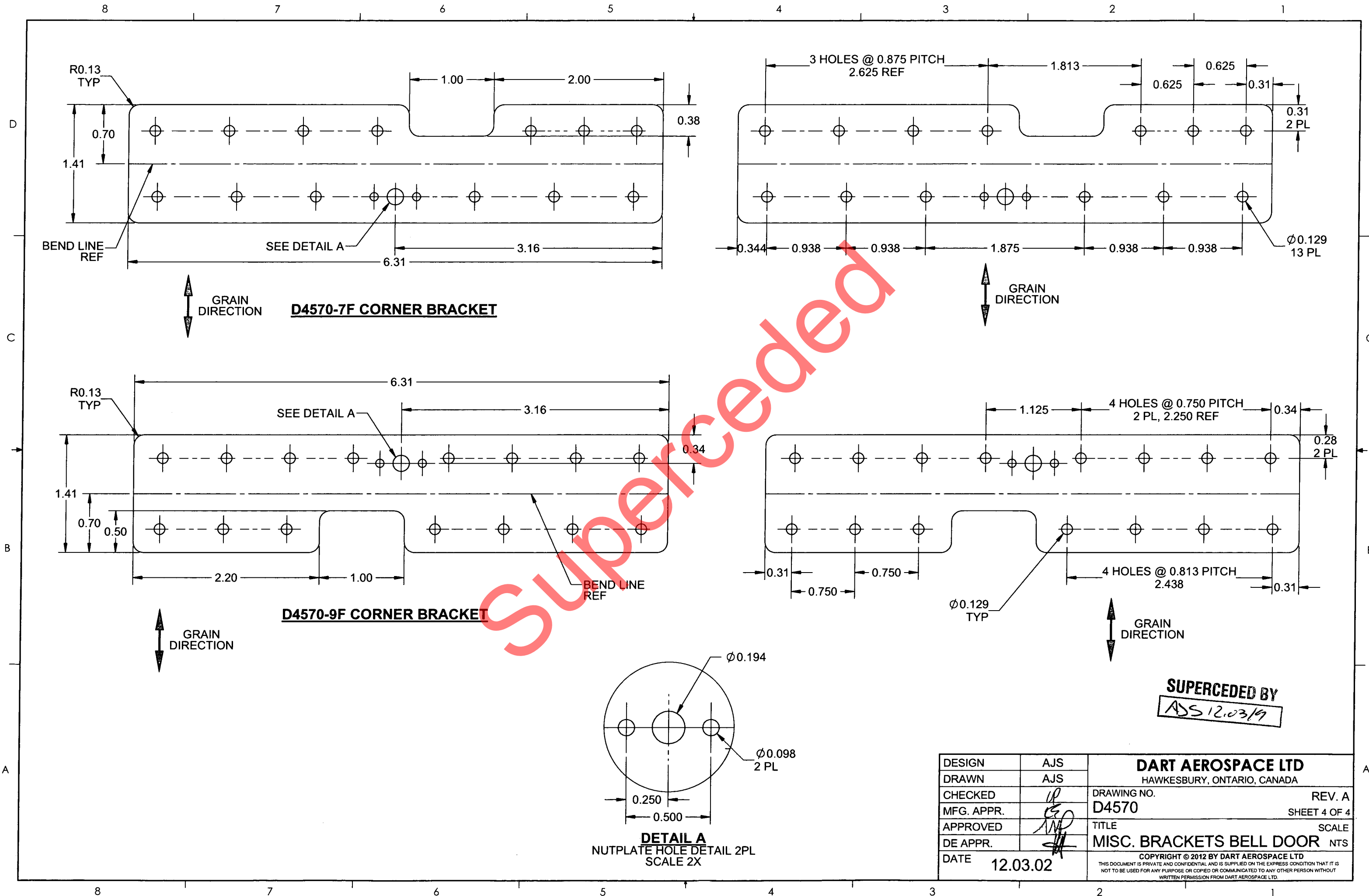
D4570-3F BRACKET

D4570-5F BRACKET

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, PER AMS 4025 OR AMS 4027 OR ASTM B209
-1, -7 & -9: 0.032 THICK, REF M6061T6S.032
-3 & -5: 0.050 THICK, REF M6061T6S.050
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE SHEET 1

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APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MISC. BRACKETS BELL DOOR	NTS
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MFG. APPR.	<i>[Signature]</i>	D4570	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MISC. BRACKETS BELL DOOR	NTS
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